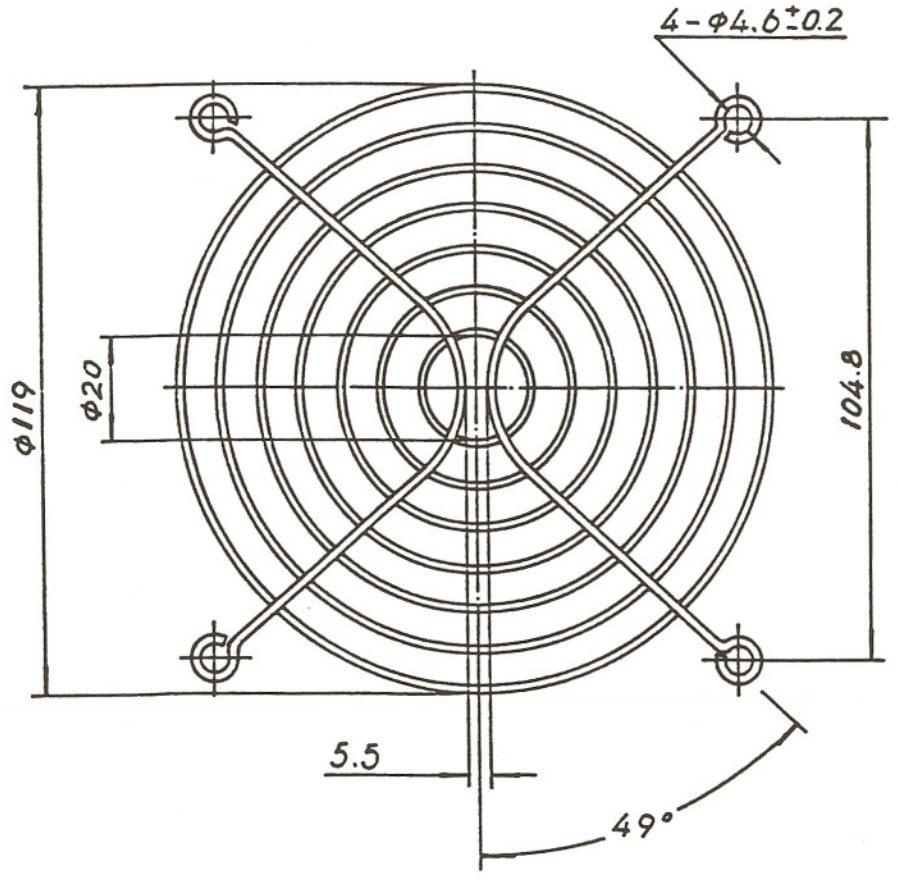
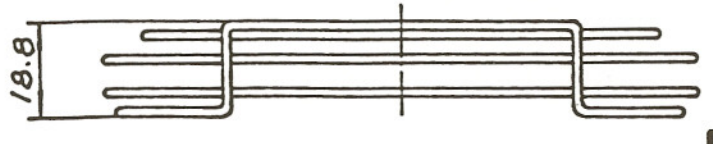
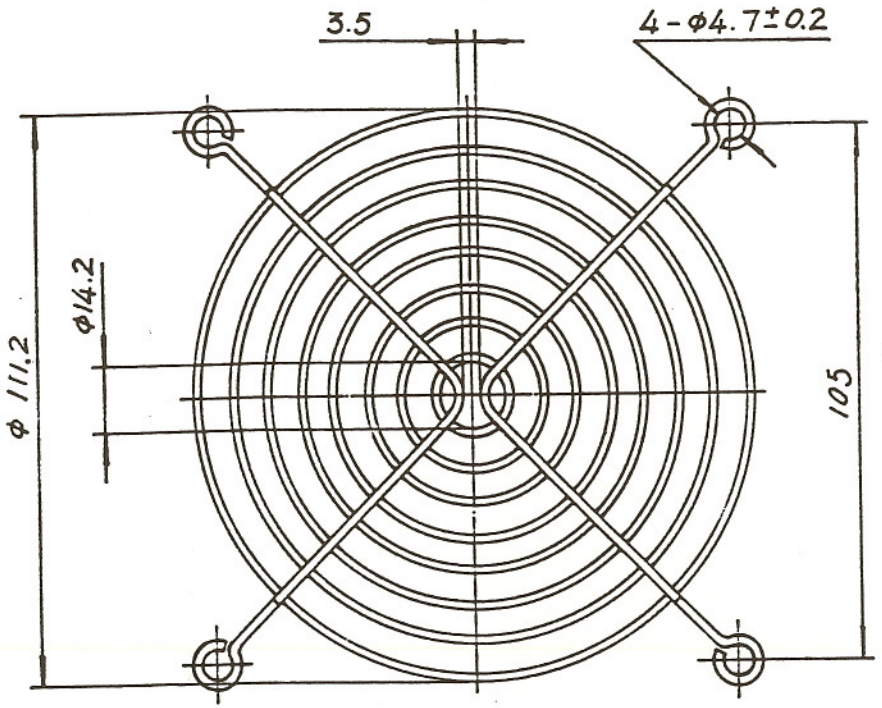




NOTE:

1. MATERIAL C1010 BRIGHT BASIC WIRE
2. FINISH BRIGHT-NICKEL CHROME
3. (1) RINGS ARE Φ1.8mm
   (2) RIBS ARE Φ1.8mm
4. 0.25mm MAX. DEPTH OF SERRATIONS ON WIRE
5. WELD JOINTS TO WITHSTAND 220 LBS PULL FORCE
6. SPACING BETWEEN RINGS TO BE EUQIDISTANT
7. SURFEAC TO BE FLAT WITHIN ±1.52mm
8. PART MEETS Φ6.35mm PLUG GUAGE TEST
9. GENERAL TOLERANCE UNLESS NOTED:±0.5mm
10. UNIT: mm

WHEN UNSPECIFIED, frac = +/- 1/32 .X = +/-.015 .XX = +/-.010 .XXX = +/-.005 angle = +/- .5 deg.	REV. A	MATERIAL	DATE. 9-29-90
	DRWG. SUPERCEDED	DRAWN BY SP	
	GARDTEC INC.	PART NUMBER	SC120-W3



NOTE:

1. MATERIAL C1010 BRIGHT BASIC WIRE
2. FINISH BRIGHT-NICKEL CHROME
3. (1) RINGS ARE Φ1.8mm
   (2) RIBS ARE Φ2.0mm
4. 0.25mm MAX. DEPTH OF SERRATIONS ON WIRE
5. WELD JOINTS TO WITHSTAND 220 LBS PULL FORCE
6. SPACING BETWEEN RINGS TO BE EUQIDISTANT
7. SURFEAC TO BE FLAT WITHIN 1.52mm
8. PART MEETS Φ6.35mm PLUG GUAGE TEST
9. GENERAL TOLERANCE UNLESS NOTED:±0.5mm

WHEN UNSPECIFIED, frac = +/- 1/32 .X = +/-.015 .XX = +/-.010 .XXX = +/-.005 angle = +/- .5 deg.	REV. A	MATERIAL	DATE. 6-9-89
	DRWG. SUPERCEDED	DRAWN BY S.P.	
	GARDTEC INC.	PART NUMBER	SC120-W17