

SHARP

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ISSUE May 13, 2004
REFERENCE

OPTO-ELECTRONIC DEVICES DIVISION
ELECTRONIC COMPONENTS GROUP
SHARP CORPORATION

SPECIFICATION

DEVICE SPECIFICATION FOR

PHOTOCOUPLER

MODEL No.

PC815

Business dealing name

	PC815XJ0000F		PC815XYJ0000F
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Specified for

Enclosed please find copies of the Specifications which consists of 14 pages including cover.
After confirmation of the contents, please be sure to send back ☐ copies of the Specifications
with approving signature on each.

CUSTOMER'S APPROVAL

DATE

BY

PRESENTED

DATE

BY

Id. G.

H. Imanaka,
Department General Manager of
Engineering Dept., II
Opto-Electronic Devices Div.
ELECOM Group
SHARP CORPORATION

REFERENCE

Product name : PHOTOCOUPLER

Model No. : PC815

Business dealing name

PC815XJ0000F

PC815XYJ000F

1. These specification sheets include materials protected under copyright of Sharp Corporation ("Sharp"). Please do not reproduce or cause anyone to reproduce them without Sharp's consent.
2. When using this product, please observe the absolute maximum ratings and the instructions for use outlined in these specification sheets, as well as the precautions mentioned below. Sharp assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets, and the precautions mentioned below.

(Precautions)

- (1) This product is designed for use in the following application areas ;

· OA equipment	Audio visual equipment	· Home appliances
· Telecommunication equipment (Terminal)	· Measuring equipment	
· Tooling machines	· Computers	

If the use of the product in the above application areas is for equipment listed in paragraphs (2) or (3), please be sure to observe the precautions given in those respective paragraphs.

- (2) Appropriate measures, such as fail-safe design and redundant design considering the safety design of the overall system and equipment, should be taken to ensure reliability and safety when this product is used for equipment which demands high reliability and safety in function and precision, such as ;

· Transportation control and safety equipment (aircraft, train, automobile etc.)	}
· Traffic signals · Gas leakage sensor breakers · Rescue and security equipment	
· Other safety equipment etc.	

- (3) Please do not use this product for equipment which require extremely high reliability and safety in function and precision, such as ;

· Space equipment	· Telecommunication equipment (for trunk lines)	}
· Nuclear power control equipment	· Medical equipment etc.	

- (4) Please contact and consult with a Sharp sales representative if there are any questions regarding interpretation of the above three paragraphs.

3. Please contact and consult with a Sharp sales representative for any questions about this product.

1. Application

This specification applies to the outline and characteristics of photocoupler Model No. PC815 (Lead-Free Type).

- 2. Outline Refer to the attached sheet, page 3.
- 3. Ratings and characteristics Refer to the attached sheet, page 4, 5.
- 4. Reliability Refer to the attached sheet, page 6.
- 5. Outgoing inspection Refer to the attached sheet, page 7.
- 6. Supplement

6.1 Isolation voltage shall be measured in the following method.

- (1) Short between anode to cathode on the primary side and between collector to emitter on the secondary side.
- (2) The dielectric withstand tester with zero-cross circuit shall be used.
- (3) The wave form of applied voltage shall be a sine wave.

(It is recommended that the isolation voltage be measured in insulation oil.)

6.2 Package specifications Refer to the attached sheet, page 8, 9.

6.3 Collector current (Ic) Delivery rank table

("○" mark indicates business dealing name of ordered product)

Product	Business dealing name	Remark
	PC815XJ0000F	
	PC815XYJ000F	Applied to product as a option (Attachment-2-1 to 2-3.)

6.4 This Model is approved by UL.

Approved Model No. : PC815

UL file No. : E64380

6.5 This product is not designed against irradiation.

This product is assembled with electrical input and output.

This product incorporates non-coherent light emitting diode.

6.6 ODS materials

This product shall not contain the following materials.

Also, the following materials shall not be used in the production process for this product.

Materials for ODS : CFCS, Halon, Carbon tetrachloride, 1,1,1-Trichloroethane (Methyl chloroform)

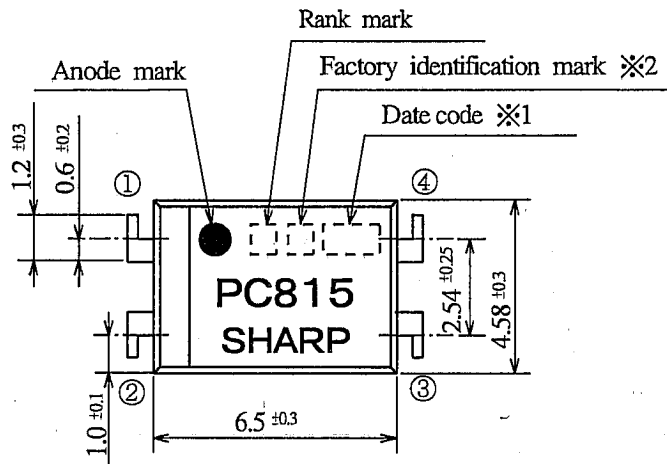
6.7 Brominated flame retardants

Specific brominated flame retardants such as the PBBOS and PBBS are not used in this device at all.

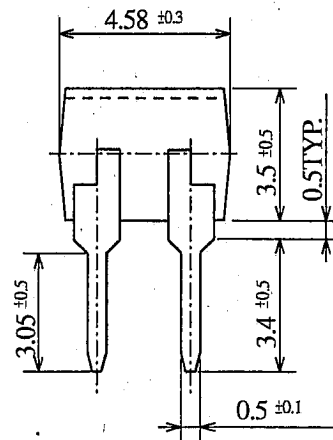
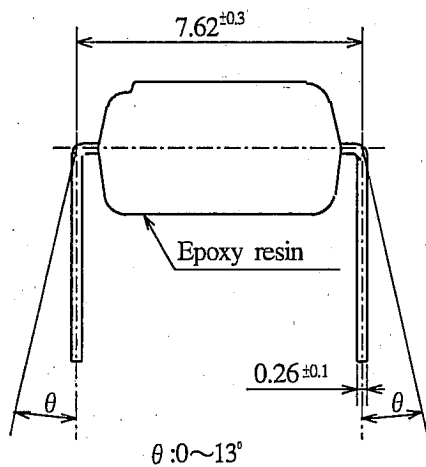
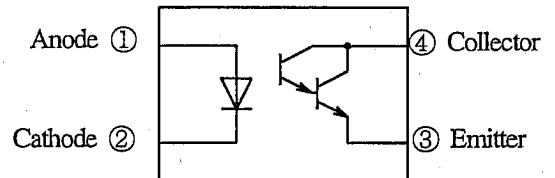
7. Notes

Precautions for photocouplers : Attachment-1

2. Outline



Pin Nos. and internal connection diagram



- *1) 2-digit number shall be marked according to OLD DIN standard
- *2) Factory identification mark shall be or shall not be marked.
- *3) Rank mark shall be or shall not be marked.

Pin material : Copper Alloy

Pin finish : SnCu plating (Cu : TYP. 2%)

Product mass : Approx. 0.23 g

Marking is laser marking

UNIT : 1/1 mm	
Name	Outline Dimensions PC815 (Business dealing name : PC815XJ0000F)

3. Ratings and characteristics

3.1 Absolute maximum ratings

Ta=25°C

Parameter		Symbol	Rating	Unit
Input	*1 Forward current	I_F	50	mA
	*2 Peak forward current	I_{FM}	1	A
	Reverse voltage	V_R	6	V
	*1 Power dissipation	P	70	mW
Output	Collector-emitter voltage	V_{CEO}	35	V
	Emitter-collector voltage	V_{ECO}	6	V
	Collector current	I_c	80	mA
	*1 Collector power dissipation	P_c	150	mW
*1 Total power dissipation		P_{tot}	200	mW
Operating temperature		T_{opr}	-30 to +100	°C
Storage temperature		T_{sig}	-55 to +125	°C
*3 Isolation voltage		$V_{iso(rms)}$	5	kV
*4 Soldering temperature		T_{sol}	270	°C

3.1 Electro-optical characteristics

Ta=25°C

Parameter		Symbol	Condition	MIN.	TYP.	MAX.	Unit
Input	Forward voltage	V_F	$I_F=20mA$	-	1.2	1.4	V
	Peak forward voltage	V_{FM}	$I_{FM}=0.5A$	-	-	3.0	V
	Reverse current	I_R	$V_R=4V$	-	-	10	μA
	Terminal capacitance	C_t	$V=0, f=1kHz$	-	50	250	pF
Output	Dark current	I_{CEO}	$V_{CE}=10V, I_F=0$	-	-	100	nA
	Collector-emitter breakdown voltage	BV_{CEO}	$I_c=0.1mA, I_F=0$	35	-	-	V
	Emitter-collector breakdown voltage	BV_{ECO}	$I_E=10 \mu A, I_F=0$	6	-	-	V
Transfer characteristics	Collector current	I_c	$I_F=1mA, V_{CE}=2V$	6	16	75	mA
	Collector-emitter saturation voltage	$V_{CE(sat)}$	$I_F=20mA, I_c=5mA$	-	0.8	1.0	V
	Isolation resistance	R_{ISO}	DC500V 40 to 60%RH	5×10^{10}	10^{11}	-	Ω
	Floating capacitance	C_f	$V=0, f=1MHz$	-	0.6	1.0	pF
	Cut-off frequency	f_c	$V_{CE}=2V, I_c=2mA$ $R_L=100 \Omega, -3dB$	1	6	-	kHz
	Rise time	t_r	$V_{CE}=2V, I_c=10mA$	-	60	300	μs
	Fall time	t_f	$R_L=100 \Omega$	-	53	250	μs

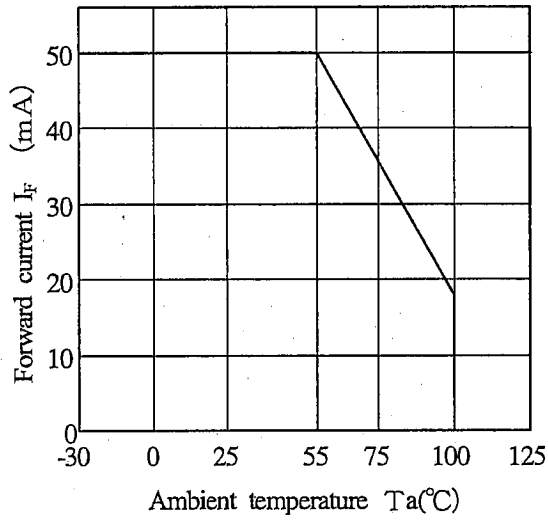
*1 The derating factors of absolute maximum ratings due to ambient temperature are shown in Fig. 1 to 4.

*2 Pulse width $\leq 100 \mu s$, Duty ratio : 0.001 (Refer to Fig. 5)

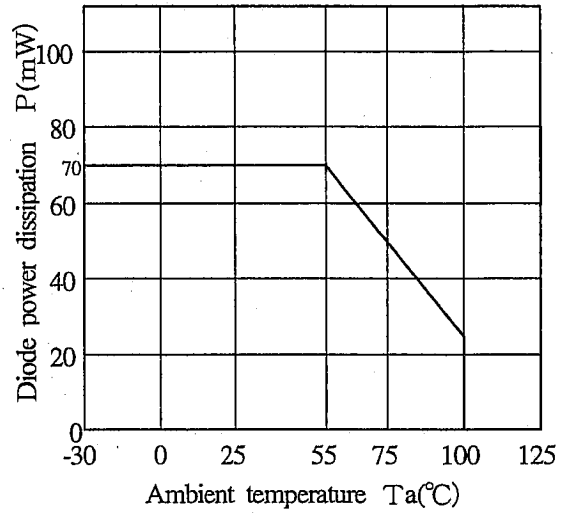
*3 AC for 1 min, 40 to 60%RH

*4 For 10 s

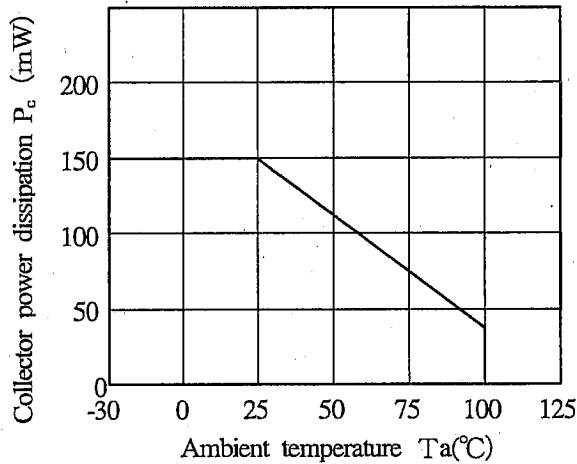
(fig.1) Forward current vs.
ambient temperature



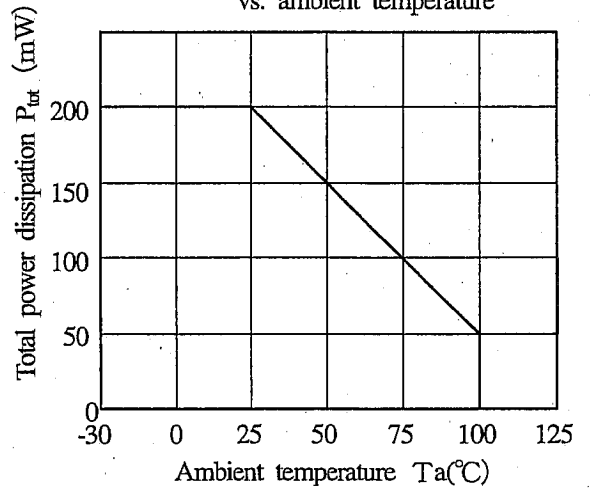
(fig.2) Diode power dissipation
vs. ambient temperature



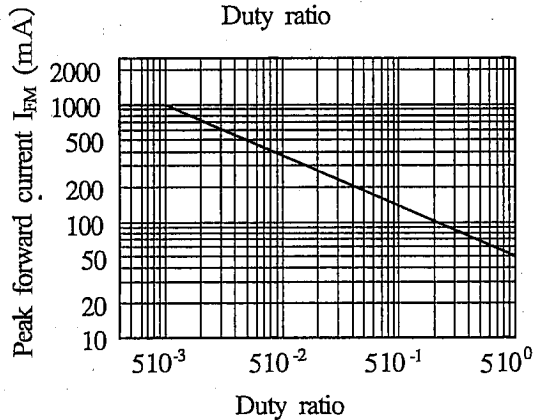
(fig.3) Collector power dissipation
vs. ambient temperature



(fig.4) Total power dissipation
vs. ambient temperature



(fig.5) Forward current vs.
Duty ratio



Pulse width $\leq 100 \mu s$
 $T_a = 25^\circ C$

4. Reliability

The reliability of products shall satisfy items listed below.

Confidence level : 90%

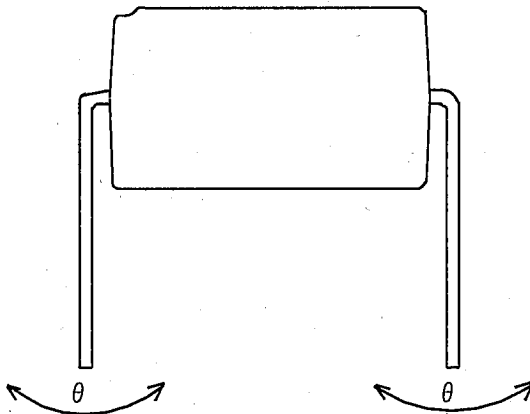
LTPD : 10 or 20

Test Items	Condition	Failure Judgement Criteria	Samples (n) Defective (C)
Solderability *2	245±3°C, 5s	-	n=11, C=0
Soldering heat	(Flow soldering) 270°C, 10 s	$V_F > U \times 1.2$ $I_R > U \times 2$ $I_{CBO} > U \times 2$ $I_C < L \times 0.7$ $V_{CE(sat)} > U \times 1.2$ U: Upper specification limit L: Lower specification limit	n=11, C=0
	(Soldering by hand) 400°C, 3 s		n=11, C=0
Terminal strength (Tension)	Weight: 5N 5 s/each terminal		n=11, C=0
Terminal strength (Bending) *3	Weight: 2.5N 2 times/each terminal		n=11, C=0
Mechanical shock	15km/s ² , 0.5ms 3 times/±X, ±Y, ±Z direction		n=11, C=0
Variable frequency vibration	100 to 2000 to 100Hz/4 min 200m/s ² 4 times/X, Y, Z direction		n=11, C=0
Temperature cycling	1 cycle -55 °C to +125 °C (30 min) (30 min) 20 cycles test		n=22, C=0
High temp. and high Humidity storage	+85°C, 85%RH, 1000h		n=22, C=0
High temp. storage	+125 °C, 1000h		n=22, C=0
Low temp. storage	-55 °C, 1000h		n=22, C=0
Operation life	I _F =50mA, P _{tot} =200mW Ta=25 °C, 1000h		n=22, C=0

*1 Test method, conforms to EIAJ ED 4701.

*2 Solder shall adhere at the area of 95% or more of immersed portion of lead, and pin hole or other holes shall not be concentrated on one portion.

*3 Terminal bending direction is shown below.



5. Outgoing inspection

5.1 Inspection items

(1) Electrical characteristics

V_F , I_R , I_{CEO} , $V_{CE(sat)}$, I_C , R_{ISO} , V_{iso}

(2) Appearance

5.2 Sampling method and Inspection level

A single sampling plan, normal inspection level II based on ISO 2859 is applied.

The AQL according to the inspection items are shown below.

Defect	Inspection item	AQL (%)
Major defect	Electrical characteristics Unreadable marking	0.065
Minor defect	Appearance defect except the above mentioned.	0.25

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6.2 Packing specification

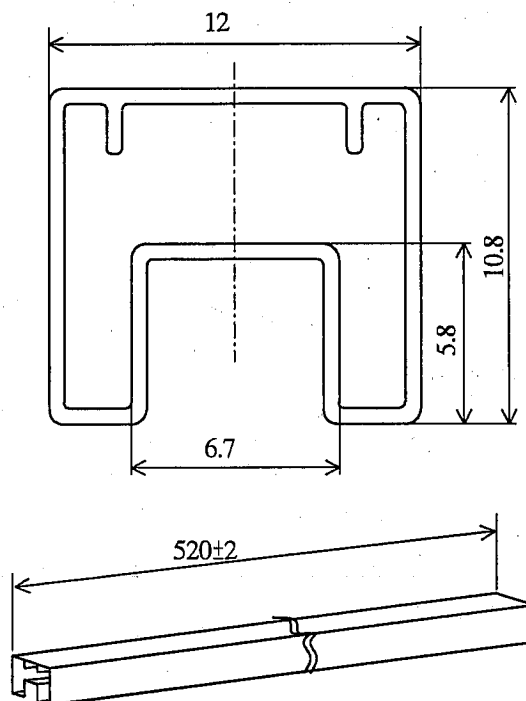
6.2.1 Package materials

No.	Name	Materials	Purposes
①	Sleeve	HIPS with preventing static electricity	Products packaged
②	Stopper	Styrene-Erastomer	Products fixed
③	Packing case	Corrugated cardboard	Sleeve packaged
④	Kraft tape	Paper	Lid of packing case fixed
⑤	Label	Paper	Model No., quantity, inspection date and lot No. specified

6.2.2 Package method

- (1) MAX. 100pcs. of products shall be packaged in a sleeve ① and both of sleeve edges shall be fixed by stoppers ②.
- (2) MAX. 20 sleeves (Product : 2000pcs.) above shall be packaged in a packing case ③.
- (3) Model No., quantity, inspection date and lot No. shall be marked on the label ⑤ and this label shall be put on the side of the packing case.
- (4) Case shall be closed with the lid and enclosed with kraft tape ④.

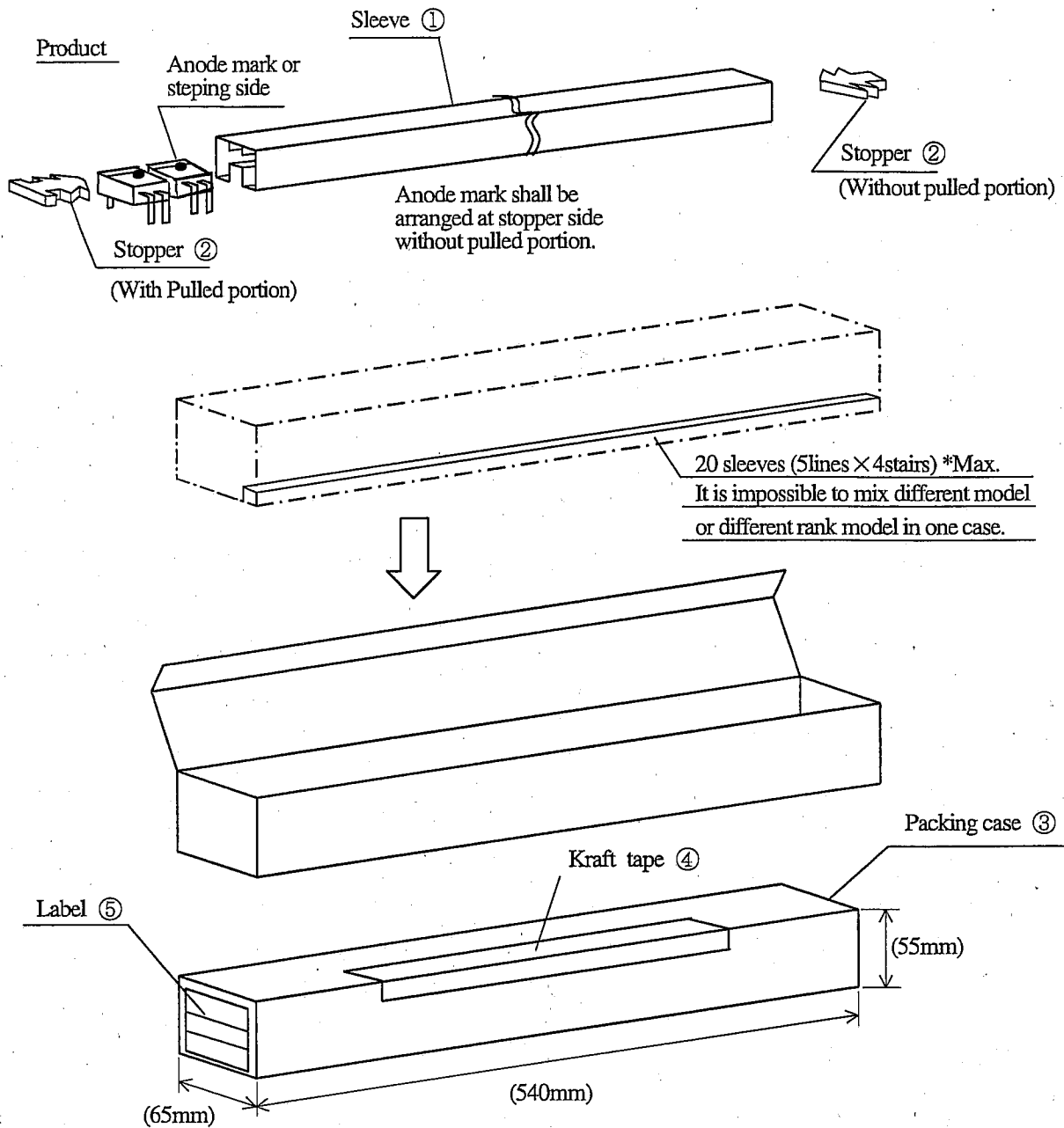
6.2.3 Sleeve package ① outline dimensions



- Note
- 1) Thickness : 0.5 ± 0.2 mm
 - 2) Outer R : 0.5mm
 - 3) Process with applying antistatic agent.
 - 4) Unless otherwise specified tolerances shall be ± 0.5 mm.
(However except for deformation due to the stopper in sleeve.)

REFERENCE

6.2.4 Packing outer case outline dimensions



Regular packing mass : Approx. 860g

() : typical value

REFERENCEPrecautions for Photocouplers

1. Precautions for cleaning

- (1) Solvent cleaning : Solvent temperature 45°C or less
Immersion for 3 min or less
- (2) Ultrasonic cleaning : The effect to device by ultrasonic cleaning differs by cleaning bath size, ultrasonic power output, cleaning time, PCB size or device mounting condition etc.
Please test it in actual using condition and confirm that doesn't occur any defect before starting the ultrasonic cleaning.
- (3) Applicable solvent : Ethyl alcohol, Methyl alcohol, Isopropyl alcohol
When the other solvent is used, there are cases that the packaging resin is eroded.
Please use the other solvent after thorough confirmation is performed in actual using condition.

2. Precautions for Circuit design

- (1) The LED used in the Photocoupler generally decreases the light emission power by operation.
In case of long operation time, please design the circuit with considering the degradation of the light emission power of the LED. (50%/5years)
- (2) There are cases that the deviation of the CTR and the degradation of the relative light emission power of the LED become big when the setting value of I_F is less than 1.0mA. Please design the circuit with considering this point

3. Precautions for Soldering

- (1) In case of flow solder (Whole dipping is possible)
It is recommended that flow solder should be carried out within 270°C and within 10 s (Pre-heating : 100 to 150°C, 30 to 80 s)
- (2) It is recommended that hand soldering should be carried out within 400°C and within 3 s : Within 2 times
- (3) Other notes
Depending on equipment and soldering conditions (temperature, Using solder etc.), the effect to junction between PCB and lead pins of photocoupler is different.
Please confirm that there is no problem on the actual use conditions.

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1. This specification shall be applied to photocoupler, Model No. PC815 as an option.

2. Applicable Models (Business dealing name)

PC815XYJ000F

3. The relevant models are the models Approved by VDE according to DIN EN 60747-5-2.

Up to date code "RD" (December 2003), the relevant models are approved by VDE according to DIN VDE 0884/08.87.

Approved Model No. : PC815

VDE approved No. : 40008087 (According to the specification DIN EN 60747-5-2)

- Operating isolation voltage $U_{IORM(peak)}$: 890V
- Transient voltage : 9000V
- Pollution : 2
- Clearances distance (Between input and output) : 6.4 mm (MIN.)
- Creepage distance (Between input and output) : 6.4 mm (MIN.)
- Isolation thickness between input and output : 0.15mm (MIN.)
- Tracking-proof : CTI 175
- Safety limit values

Current (Isi) : 200mA (Diode side)

Power (Psi) : 260mW (Phototransistor side)

Temperature (Tsi) : 150°C

In order to keep safety electric isolation of photocoupler, please set the protective circuit to keep within safety limit values when the actual application equipment troubled.

- Indication of VDE approval prints "  " on minimum unit package.

4. Outline

Refer to the attachment-2-2.

5. Isolation specification according to EN 60747-5-2.

Parameter	Symbol	Condition	Rating	Unit	Remark
Class of environmental test	-	-	55/100/21	-	
Pollution	-	-	2	-	
Maximum operating isolation voltage	$U_{IORM(PEAK)}$	-	890	V	Refer to the Diagram 1,2 (Attachement-2-4)
Partial discharge test voltage (Between input and output)					
Diagram 1	$U_{pr(PEAK)}$	$t_p=10s, q_c<5pC$	1340	V	
Diagram 2		$t_p=1s, q_c<5pC$	1670	V	
Maximum over-voltage	$U_{IOTM(PEAK)}$	$t_{NI}=60s$	9000	V	
Safety maximum ratings					Refer to the Diagram 6,7 (Attachement-2-4)
1) Case temperature	Tsi	$I_F=0, P_C=0,$	150	°C	
2) Input current	Isi	$P_C=0$	200	mA	
3) Electric power (Output or Total power dissipation)	Psi	-	260	mW	
Isolation resistance (Test voltage between input and output ; DC500V)	R_{ISO}	$T_a=T_{si}$	MIN.10 ⁹	Ω	
		$T_a=T_{opr(MAX.)}$	MIN.10 ¹¹		
		$T_a=25^\circ C$	MIN.10 ¹²		

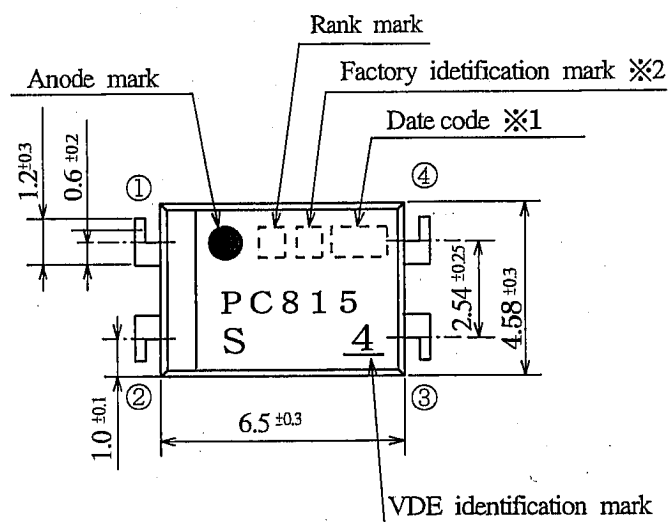
6. Precautions in performing isolation test

6.1 Partial discharge test methods shall be the ones according to the specifications of EN 60747-5-2

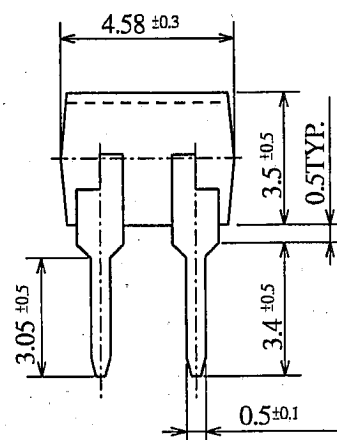
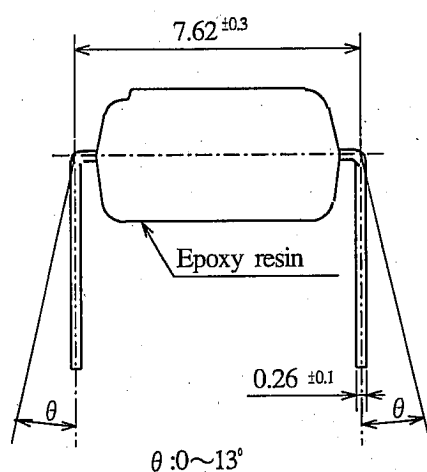
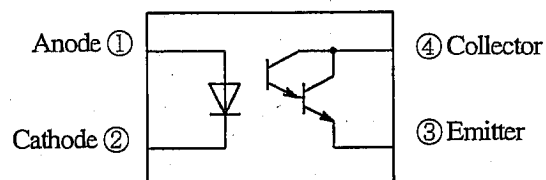
6.2 Please don't carry out isolation test (V_{iso}) over U_{IOTM} . This product deteriorates isolation characteristics by partial discharge due to applying high voltage (ex. U_{IOTM}). And there is possibility that this product occurs partial discharge in operating isolation voltage. (U_{IORM}).

REFERENCE

4. Outline



Pin Nos. and internal connection diagram



*1) 2-digit number shall be marked according to OLD DIN standard

*2) Factory identification mark shall be or shall not be marked

Pin material : Copper Alloy

Pin finish : SnCu plating (Cu : TYP. 2%)

Product mass : Approx. 0.23 g

UNIT : 1/1 mm

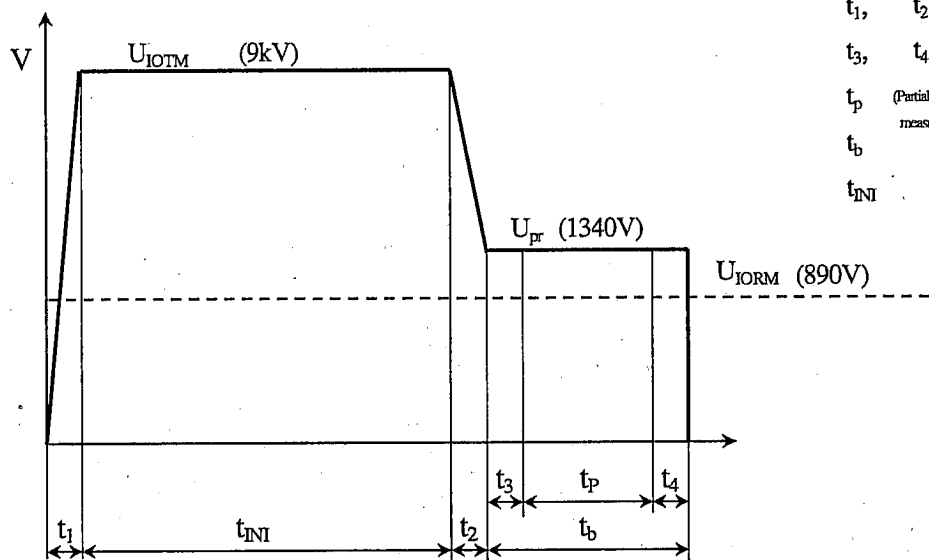
Marking is laser marking

Name

(Business dealing name : PC815XYJ000F)

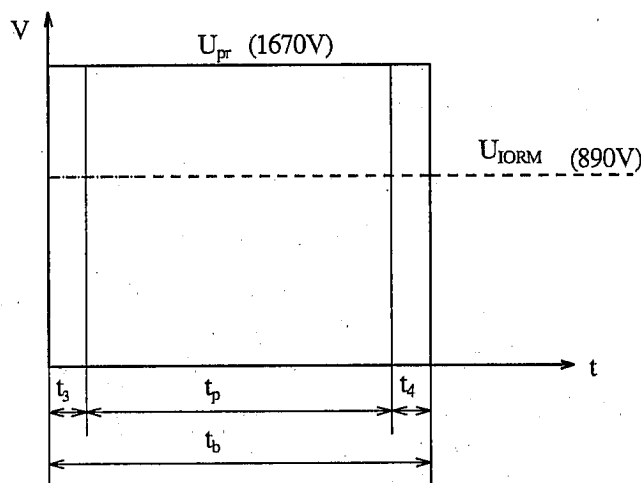
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Method of Diagram 1: Breakdown test (Apply to tape test and sampling test)



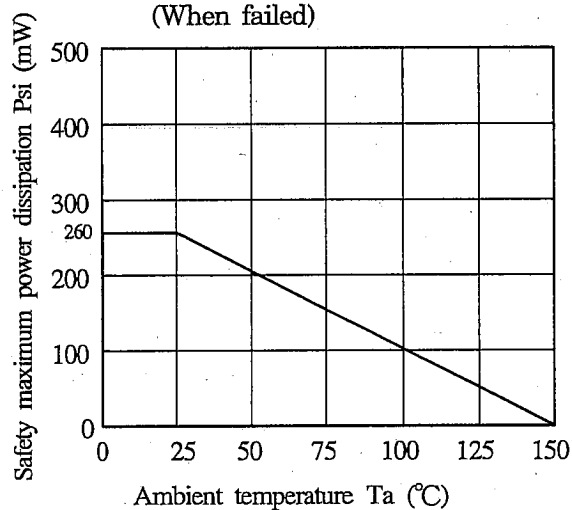
t_1, t_2	= 1 to 10 s
t_3, t_4	= 1 s
t_p (Partial discharge measuring time)	= 10 s
t_b	= 12 s
t_{INI}	= 60 s

Method of Diagram 2: Non breakdown test (Apply to all device test)



t_3, t_4	= 0.1 s
t_p (Partial discharge measuring time)	= 1 s
t_b	= 1.2 s

(Fig.6) Safety maximum power dissipation vs. ambient temperature (When failed)



(Fig. 7) Safety maximum forward current vs. ambient temperature (When failed)

