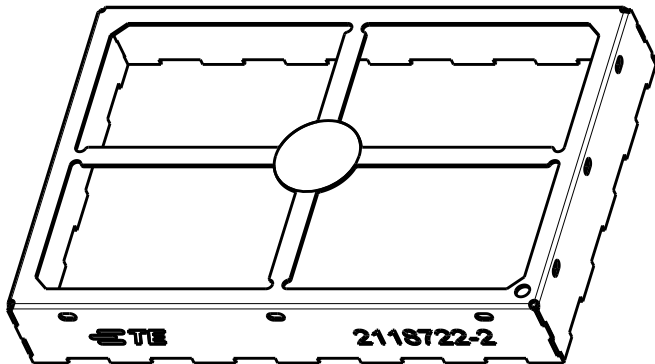
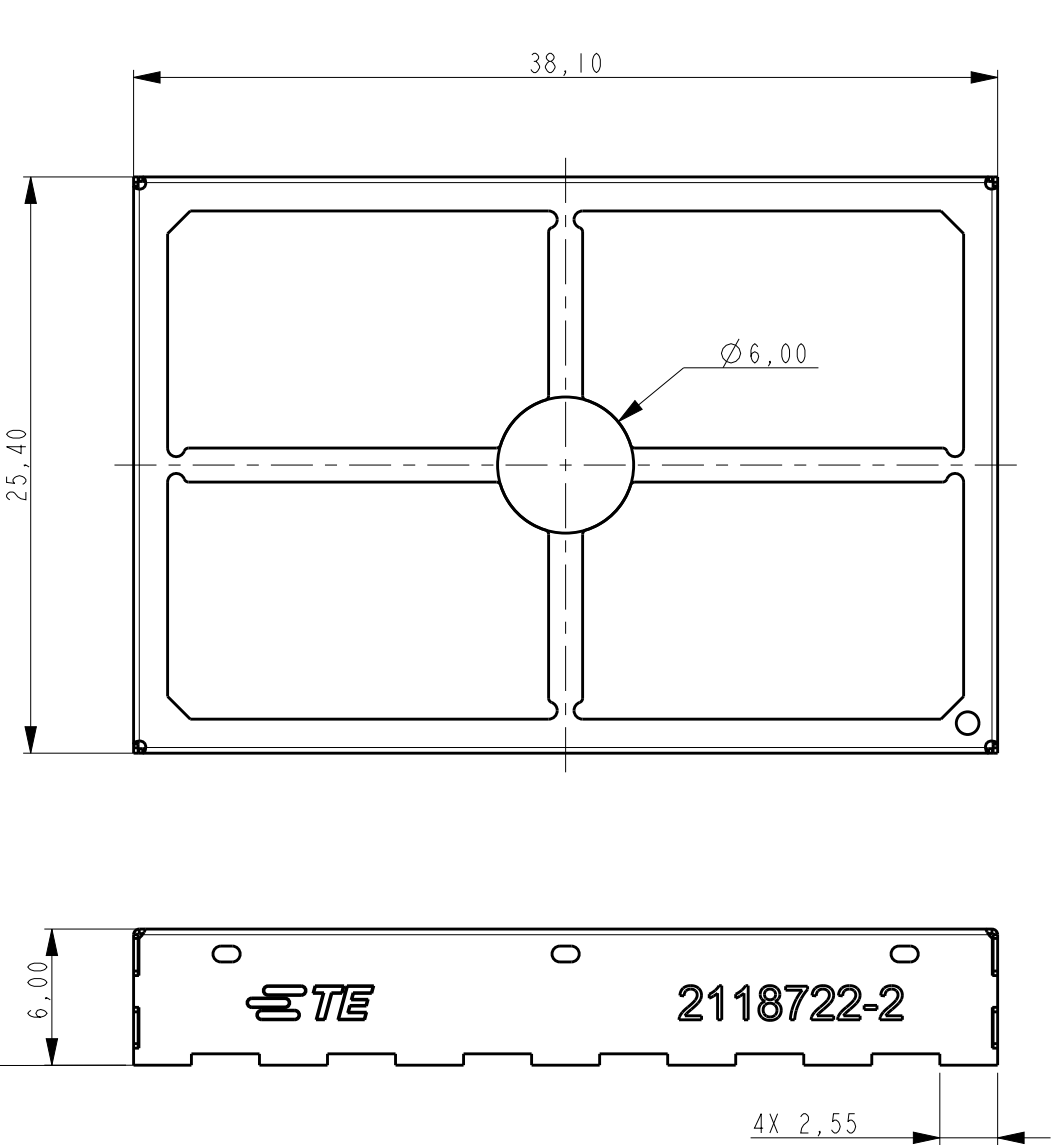


2		1					
LOC	DIST	REVISIONS					
H	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
			1	FIRST ISSUE	05APR2016	SS	AL
			2	ADD HOLE IN CORNER	02SEP2016	VL	SS
			A	DRAWING RELEASED	24APR2017	VL	SS
			AI	REVISED PER ECO-17-007644	26MAY2017	VL	SS

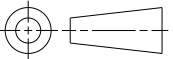


SCALE 2:1

NOTES:

- 1 MATERIAL: 0.20mm CRS. 1,25 - 3.00µm MATTE TIN FINISH.
- 2 STAMPING BURR OUTSIDE OF PART, MAX 0.05mm.
- 3 PARTS TO BE FREE OF OIL AND CONTAMINENTS.
- 4 PART IS RoHS COMPLIANT PER TE CONNECTIVITY STANDARD TEC-138-702.
- 5 REFER TO 3D MODEL FOR UNSPECIFIED DIMENSIONS.
- 6 PACKAGING: TAPE AND REEL

6	2118722-2
PACKAGING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009.		DWN S. SU 05-APR-16	 TE Connectivity		
DIMENSIONS: mm		CHK V. LAC 24APR2017			
		APVD V. LAC 24APR2017	NAME STANDARD SHIELD FRAME ----		
		PRODUCT SPEC 108-19493			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC -	SIZE A3		
0 PLC ±0.2 1 PLC ±0.15 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±2°		WEIGHT -			
MATERIAL 1 -	FINISH 1 -	CUSTOMER DRAWING		CAGE CODE 00779	DRAWING NO C-2118722
			RESTRICTED TO -	SHEET 1	OF 3
			SCALE 1:1	REV AI	

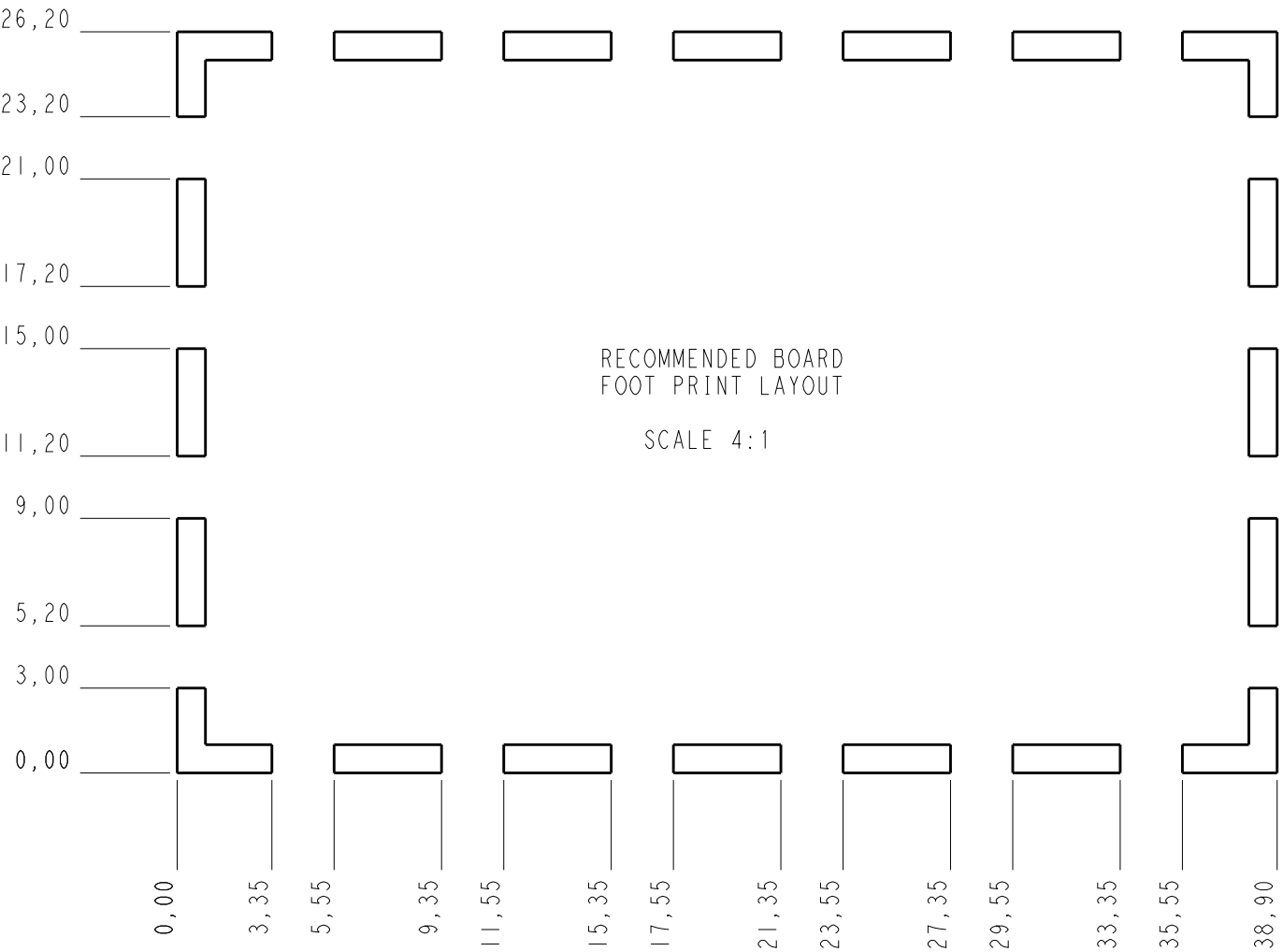
4

3

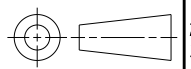
2

1

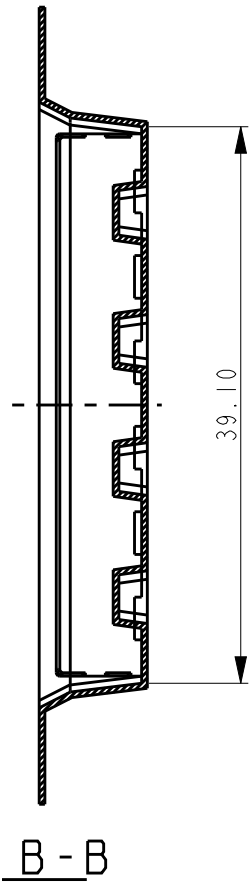
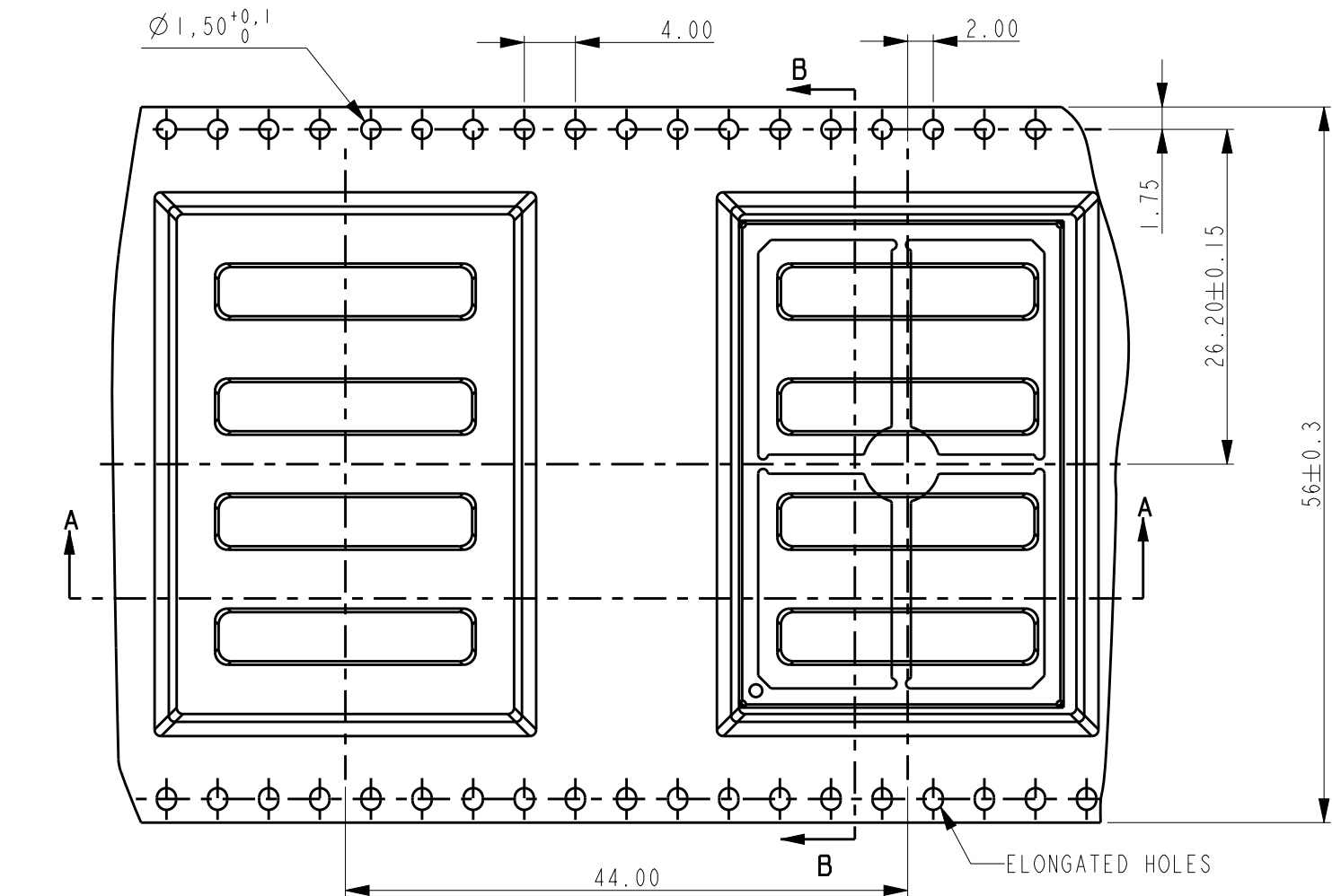
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-



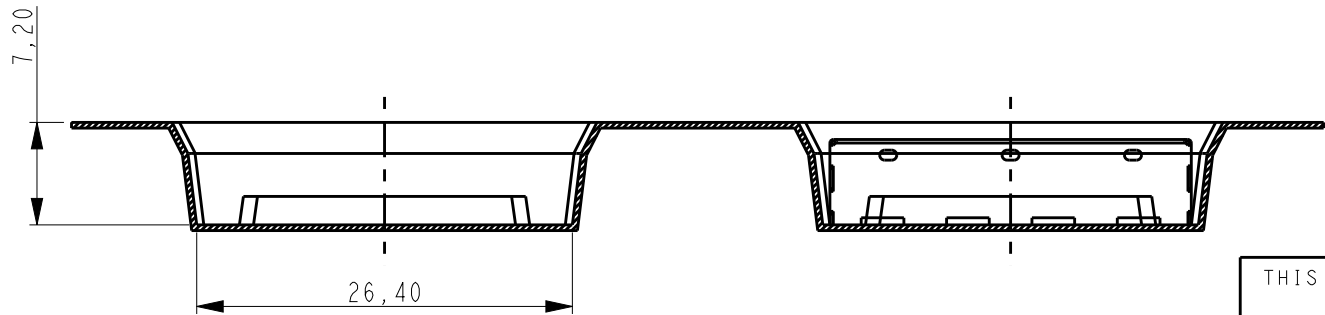
NOTES:
7. STENCIL THICKNESS: 0.10mm MIN.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. SU	05-APR-16	 TE Connectivity	
		CHK V. LAC	24APR2017		
DIMENSIONS: mm		APVD V. LAC	24APR2017	NAME STANDARD SHIELD FRAME	
		PRODUCT SPEC 108-19493		SIZE	
		APPLICATION SPEC -		CAGE CODE	
MATERIAL -		WEIGHT -		DRAWING NO C-2118722	
		CUSTOMER DRAWING		RESTRICTED TO -	
				SCALE 1:1	
				SHEET 2 OF 3	
				REV A1	

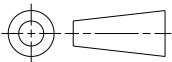
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET I	-	-	-



USER DIRECTION
OF UNREELING



- NOTES:
- 8. REEL SIZE: O.D. 380mm, I.D. 180mm
 - 9. QTY PER REEL: 216PCS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. SU 05-APR-16		 TE Connectivity					
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME STANDARD SHIELD FRAME ----					
		CHK V. LAC 24APR2017		SIZE A3 CAGE CODE 00779 DRAWING NO C-2118722 RESTRICTED TO -					
		APVD V. LAC 24APR2017							
		PRODUCT SPEC 108-19493							
		APPLICATION SPEC -							
		WEIGHT -							
0 PLC ±0.2 1 PLC ±0.15 2 PLC ±0.10 3 PLC ±- 4 PLC ±- ANGLES ±2°		CUSTOMER DRAWING		SCALE 1:1		SHEET 3 OF 3		REV A1	
MATERIAL -		FINISH -							