

**Microchip****Filter specification****TFS 850D****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	Ω
Output:	50	Ω

**Characteristics**

## Remark:

The maximum attenuation in the pass band is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 850 MHz without any tolerance or limit. The values of absolute attenuation  $a_{abs}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>		<b>typ. value</b>		<b>tolerance / limit</b>		
<b>Insertion loss in PB</b>	$a_e$	2.0	MHz	max.	3.0	dB
<b>Nominal frequency</b>	$f_N$				850.0	MHz
<b>Passband</b>	PB			$f_N$	± 0.5	MHz
<b>Bandwidth</b>	BW					
3 dB		13	MHz	min.	6	MHz
40 dB		23	MHz	max.	28	MHz
<b>Absolute attenuation</b>	$a_{abs}$					
0.3 MHz ... 834 MHz		43	MHz	min.	40	dB
866 MHz ... 1500 MHz		44	MHz	min.	40	dB
<b>Group delay ripple within PB</b>		10	ns	max.	60	ns
<b>Return loss within PB</b>		18	dB	min.	10	dB
<b>Operating temperature range</b>	OTR	-			- 45 °C ... + 85°C	
<b>Storage temperature range</b>		-			- 45 °C ... + 85°C	
<b>Temperature coefficient of frequency</b>	$TC_f$ *	-35	ppm/K			

\*)  $\Delta f_c(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_0 (\text{MHz})$ .

**Generated:**

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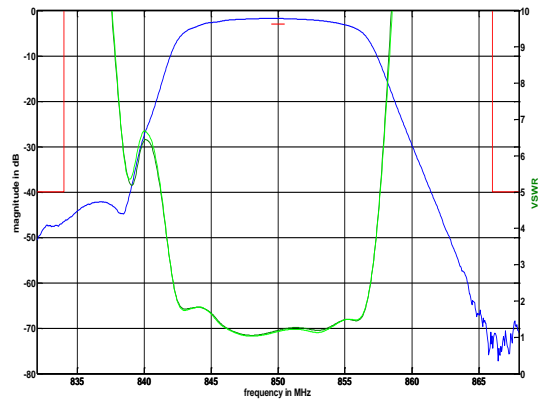
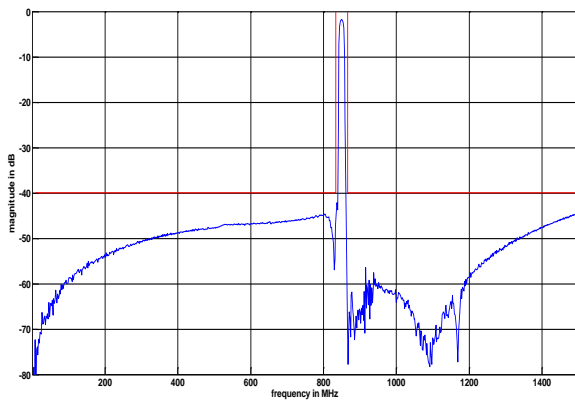
**Checked / Approved:**

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**Microchip Frequency Technology GmbH**  
**Potsdamer Straße 18**  
**D 14 513 TELTOW / Germany**  
**Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30**

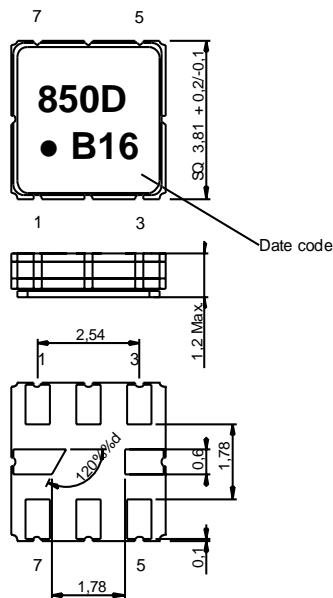
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**Filter characteristic**



**Construction and pin connection**

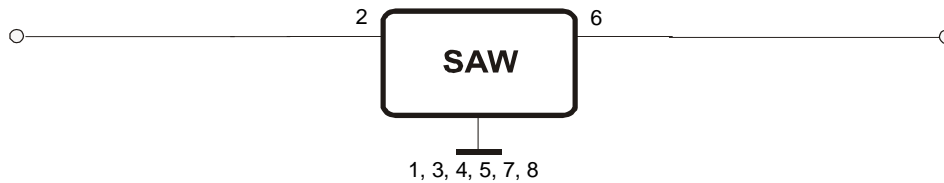
(All dimensions in mm)



- 1 Ground
- 2 Input
- 3 Ground
- 4 Ground
- 5 Ground
- 6 Output
- 7 Ground
- 8 Ground

Date code: Year + week  
 B 2011  
 C 2012  
 D 2013  
 ...

**50 Ω Test circuit**



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**Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0.35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

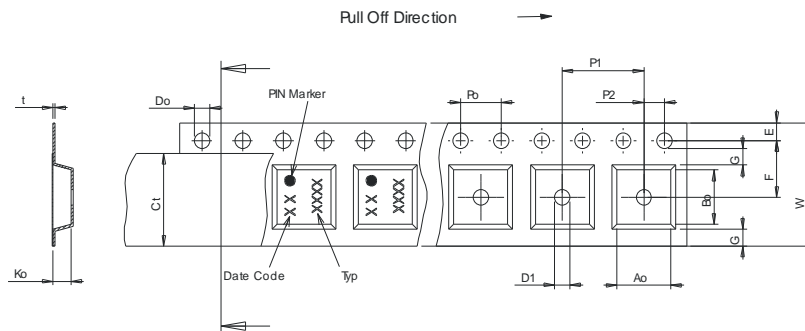
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

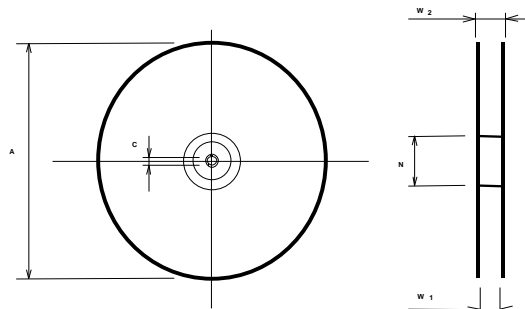
**Tape (all dimensions in mm)**

- W : 12.00 ± 0.3
- Po : 4.00 ± 0.1
- Do : 1.50 +0.1/-0
- E : 1.75 ± 0.1
- F : 5.50 ± 0.05
- G(min) : 0.75
- P2 : 2.00 ± 0.05
- P1 : 8.00 ± 0.1
- D1(min) : 1.50
- Ao : 4.30 ± 0.1
- Bo : 4.30 ± 0.1
- Ct : 9.2 ± 0.1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 12.4 +2/-0
- W2(max) : 18.4
- N(min) : 50
- C : 13.0 +0.5/-0.2



The minimum bending radius is 45 mm.

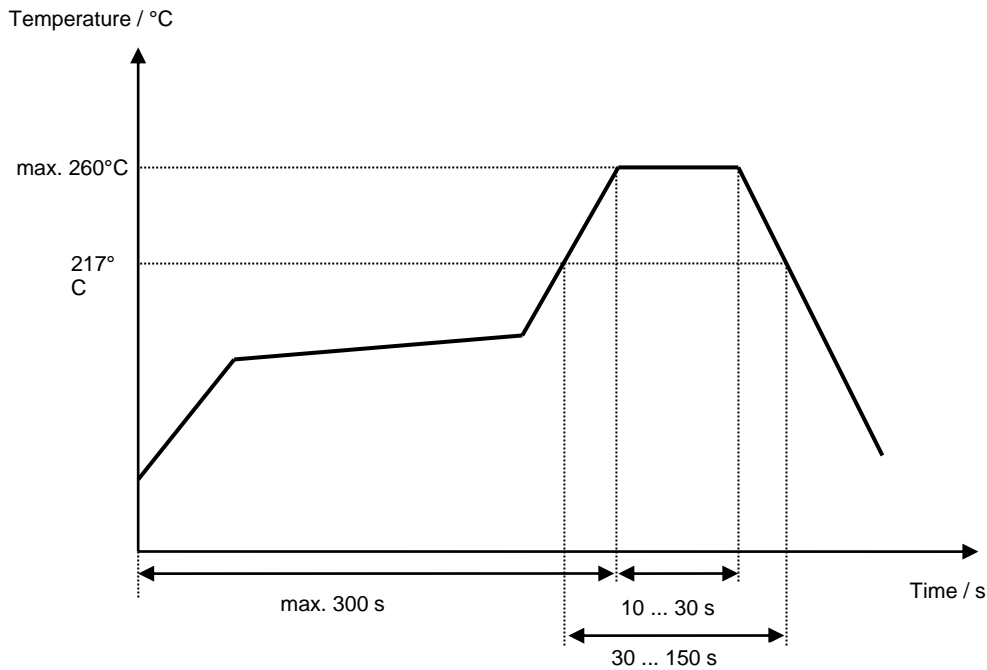
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**Air reflow temperature conditions**

<b>Conditions</b>	<b>Exposure</b>
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



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**History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- Generation of development specification	S.Springfeldt	18.10.2010
1.1	- Generation of filter specification - Change of tape and reel orientation	S.Springfeldt	11.04.2011

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