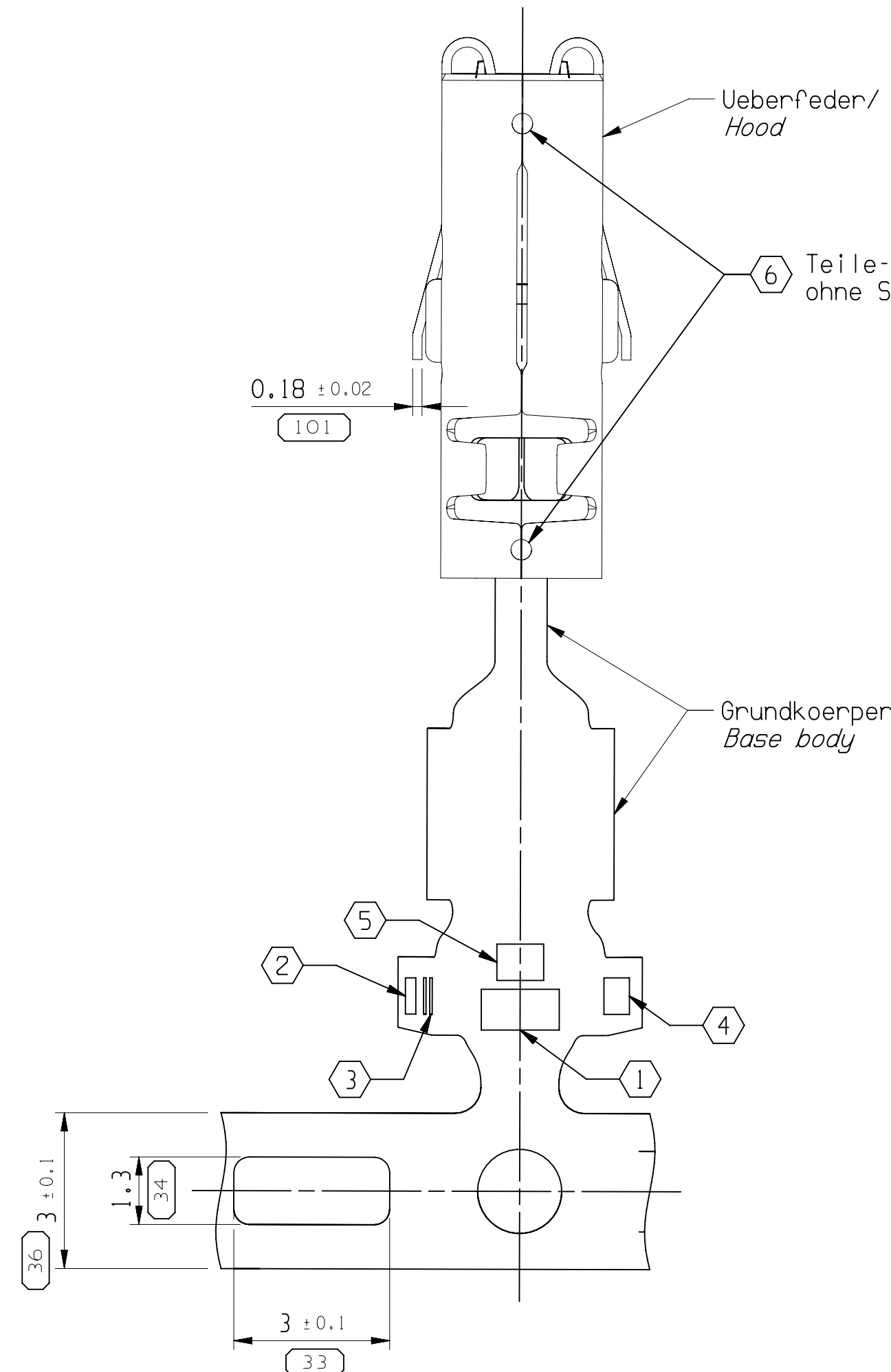
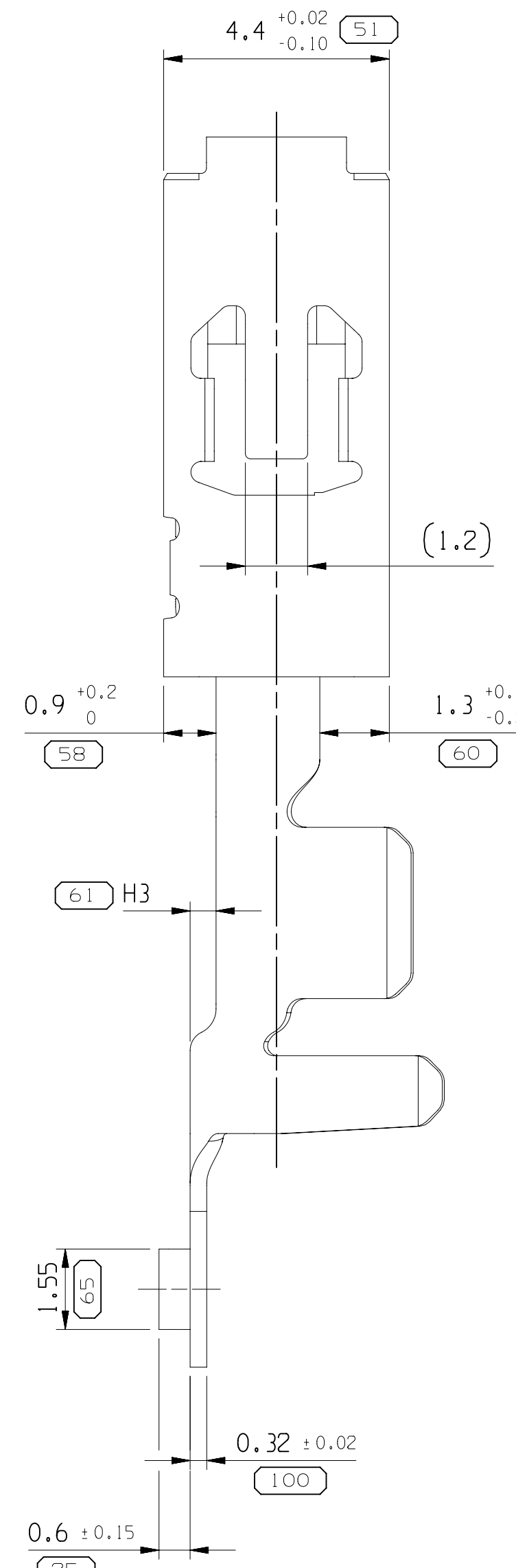
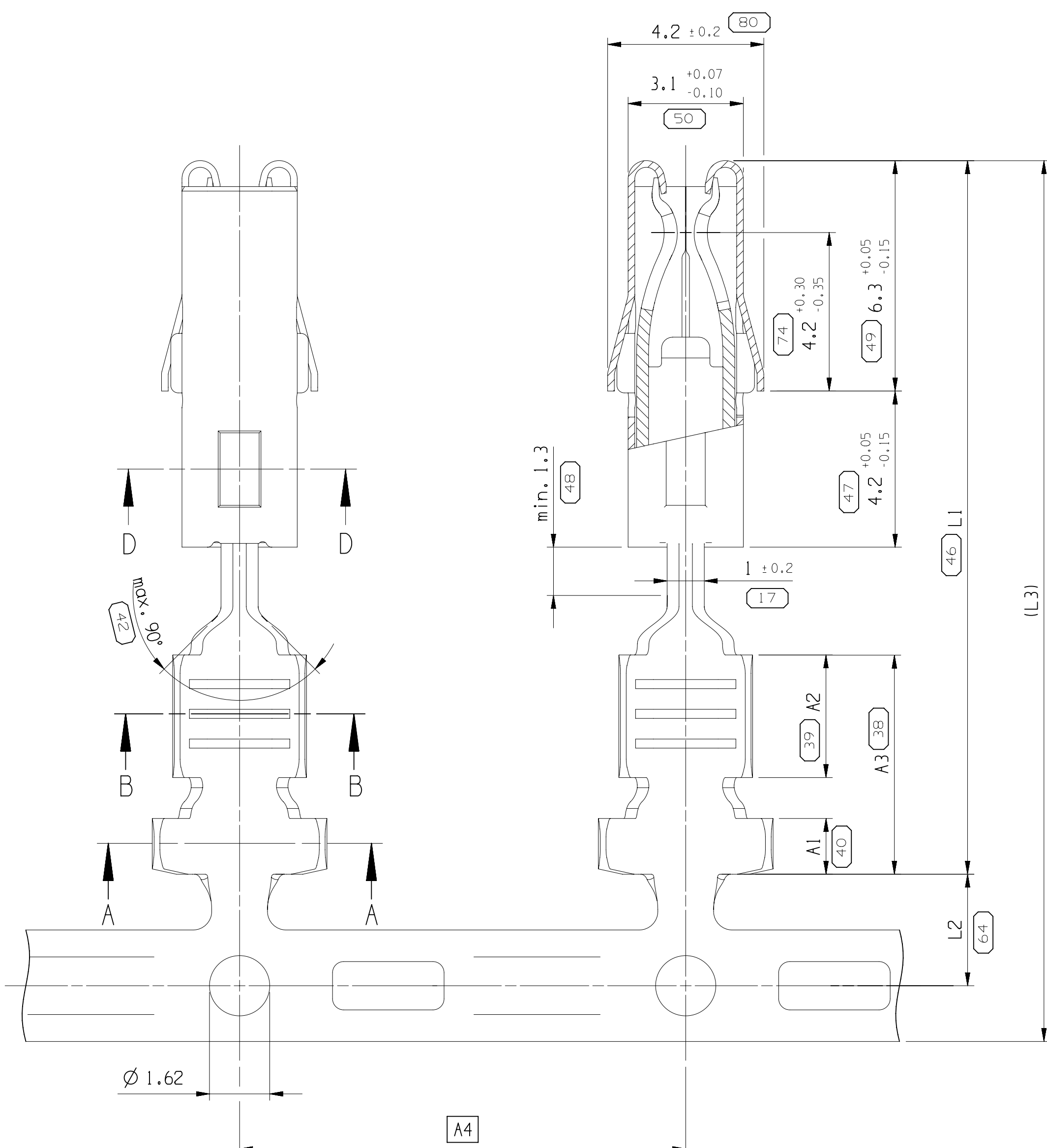
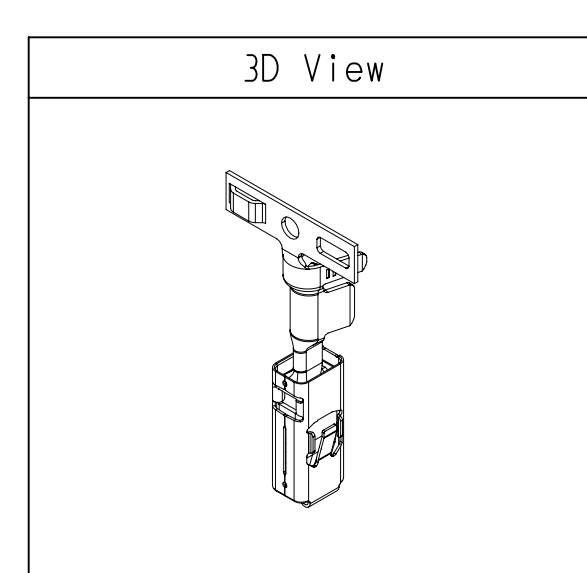
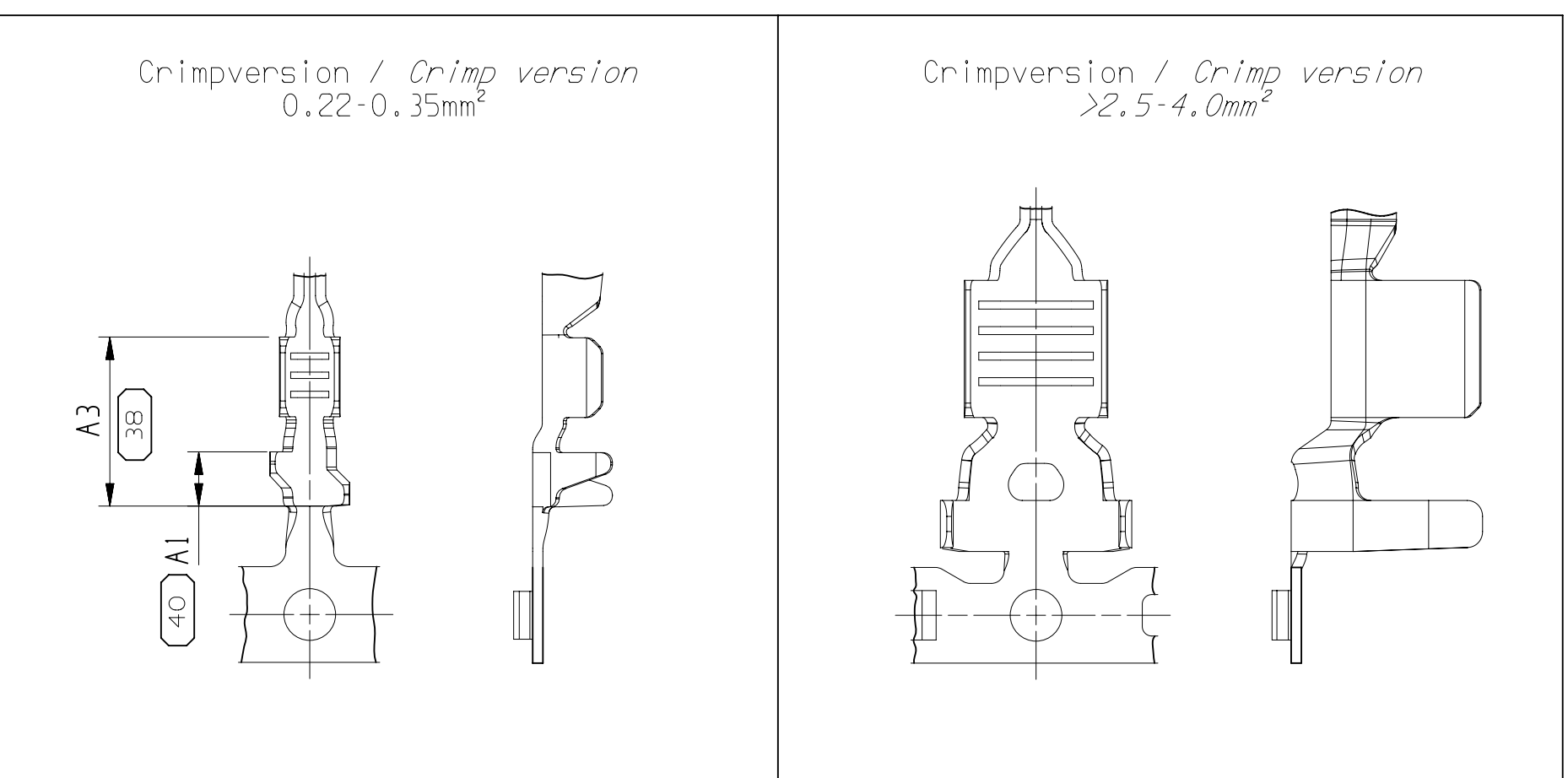
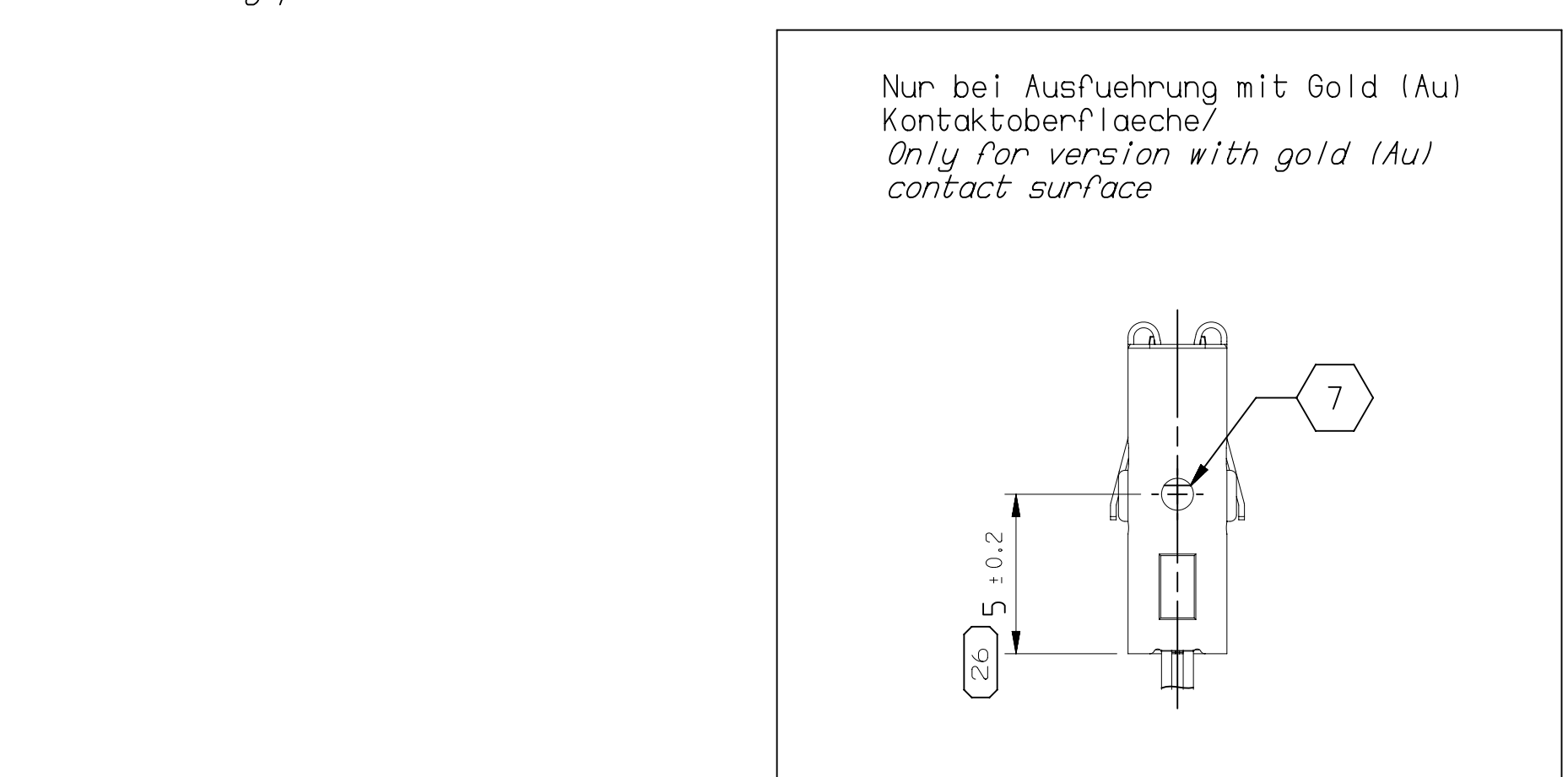


Crimpversion / Crimp version 1.0-2.5mm<sup>2</sup>

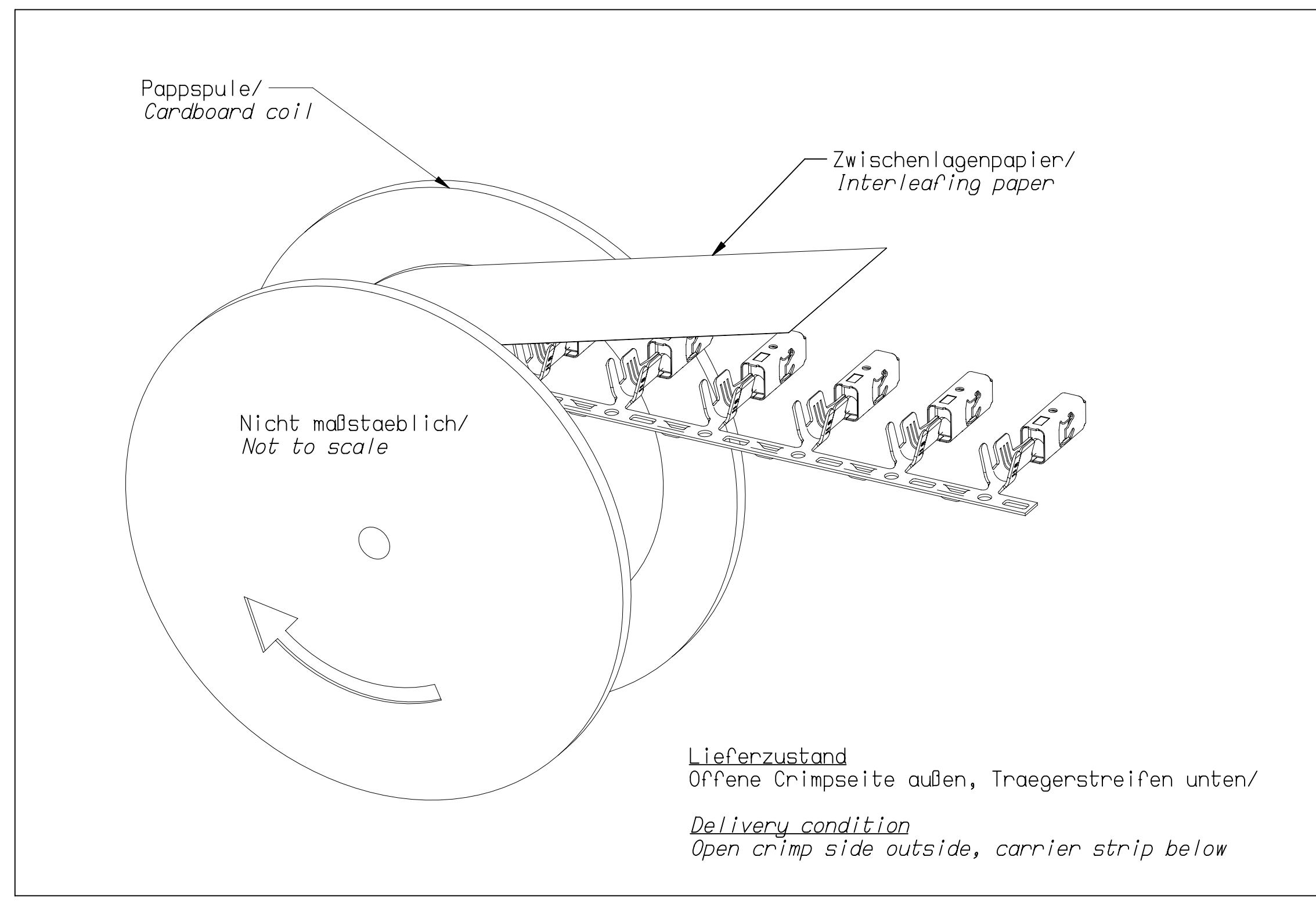
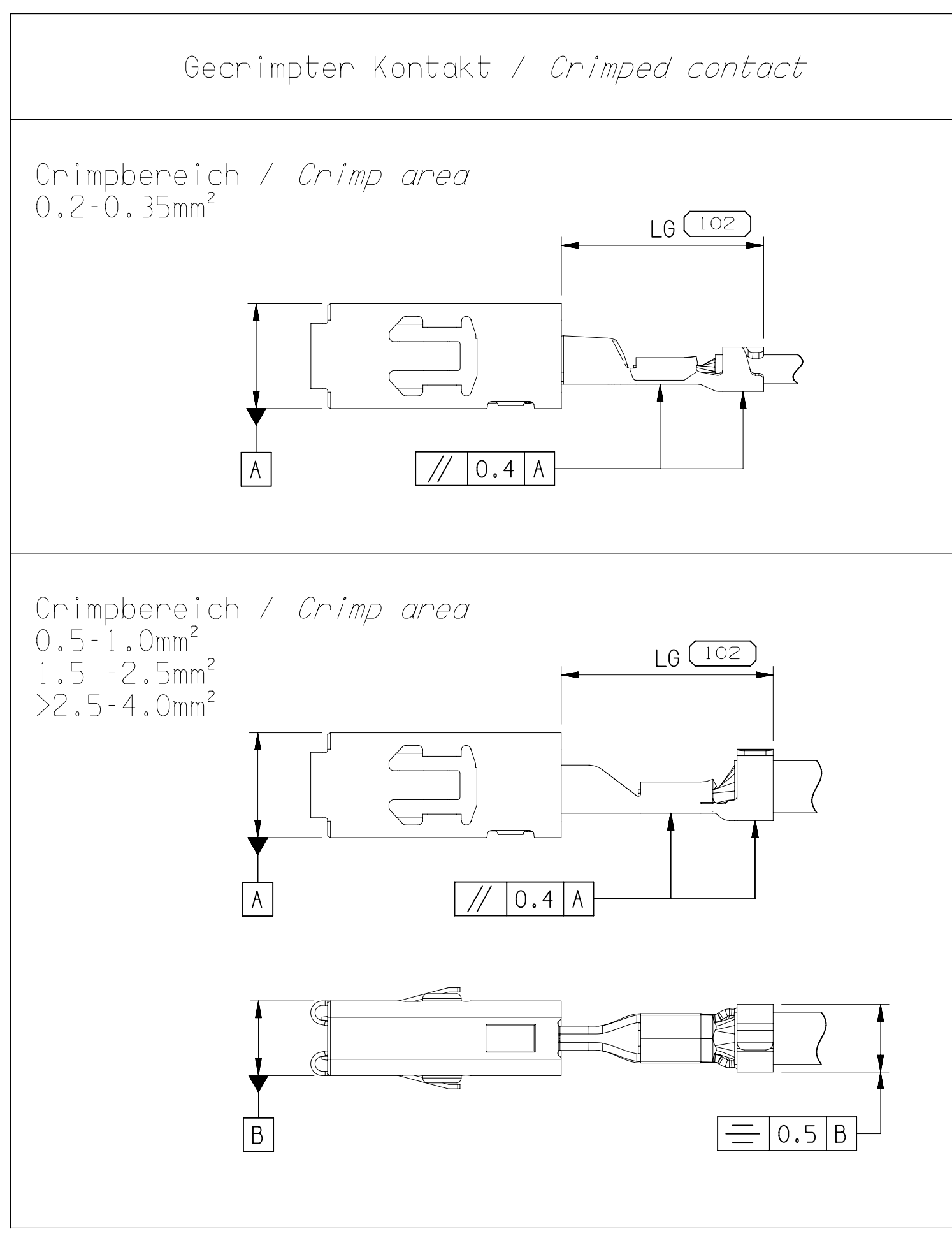


Bemerkungen / Notes	
1	Firmenzeichen / Company code
2	Änderungsindex / Revision index
3	Part code
4	Woche und Jahr der Herstellung / Week and year of production
5	Oberflächen Code / Plating code
6	Laserschweißpunkte, ausgenommen Teile-Nr. / Laser welding points, except Part no. - 35041242 / 35041232 / 35041241
7	Loch: Kennzeichnung fuer Goldversion / Hole: Sign for gold version
8	Oberflächenveredelung der Kontaktstellen nach Teilenummer - Zinn (Sn), Silber (Ag), Gold (Au) / Contact point surface finishes by part number - Tin (Sn), Silver (Ag), Gold (Au)
<b>Material</b>	
9	Grundkörper / Base Body - CuNi3511Mg
10	Ueberfeder / Hood - X10CrNi18-8
<b>Querverweise / Cross references</b>	
11	Standard Flachstecker / Standard tab - 2.8±0.1 x 0.8±0.03 / 2.8±0.1 x 0.6±0.07
12	Zugehörige Kammer / Associated cavity - 9 001 16 00
13	Crimpspezifikation / Crimpspecification - 13609586-CU504 (9 084 13 00)
14	Produktspezifikation / Product specification - 13609586-CU574 (9 901 04 80)
15	Teilenummer vor Konvertierung / Part number before conversion - (X XXX XX XX)
16	Durchgestrichene Teilenummer nur auf Anfrage / Crossed out part no. only on request
17	Masgebend ist nur der Deutsche Text / Only the German language shall be binding

DWG. STATUS	DATE	STG	REV	IN	PL	CHG	ZONE	REVISION HISTORY		AUTH	DR	APVD 1	APVD 2
08SE17	R	02	AA	-	-	-	-	REWORK OF THE SPRING ADDED VIEW FOR (2,3-4,5mm DELPHI PART NO. BRACKETED)		S.Weiss	p.Nue	M.Por	
20SE22	R	02	AB	-	-	-	-	3x NEW PART NO. FOR 5x VERSIONS ADDED. AG VERSIONS CROSSED OUT / NOTE IS ADDED. NOTE IS CHANGED		S.Weiss	A.A11	M.Por	
21AP23	R	02	AC	-	-	-	-	REDRAWN IN A4		V.WAK	C.ZOL	M.POR	



TEILE N <sup>o</sup> . / PART No.	REV.	CRIMPBEREICH / CRIMP RANGE (mm <sup>2</sup> )	PLATING	OBERFLAECHE / SURFACE FINISH	B1	D1	H1	B2	D2	H2	A1	A2	A3	A4	L1	L2	(L3)	H3	L6		
33522728	-	>2.5-4.0	III	Ag	3-5µm	Ag	4.5	2.3	4.7	6.0	4.3	6.0	1.6	4.3	8.5	14.5	22.6	2.0	26.1	1.25±0.2	13.45±0.8
13780621	-	>2.5-4.0	III	Sn	1-3µm	Sn	4.5	2.3	4.7	6.0	4.3	6.0	1.6	4.3	8.5	14.5	22.6	2.0	26.1	1.25±0.2	13.45±0.8
13609245	B	1.5-2.5	III	Au	0.8µm	Au	3.6	1.8	3.8	4.7	2.6	4.9	1.5	3.3	5.9	12.0	19.2	3.0	23.7	0.5±0.2	9.1±0.5
33514302	A	1.5-2.5	III	Ag	3-5µm	Ag	3.6	1.8	3.8	4.7	2.6	4.9	1.5	3.3	5.9	12.0	19.2	3.0	23.7	0.5±0.2	9.1±0.5
35041241	-	1.5-2.5	III	Sn	1-3µm	Sn	3.6	1.8	3.8	4.7	2.6	4.9	1.5	3.3	5.9	12.0	19.2	3.0	23.7	0.5±0.2	9.1±0.5
13609247	B	0.5-1.0	II	Au	0.8µm	Au	2.5	1.2	2.7	3.7	1.8	3.9	1.5	3.0	5.5	12.0	19.2	3.0	23.7	0.3±0.2	9.1±0.5
33514300	A	0.5-1.0	II	Ag	3-5µm	Ag	2.5	1.2	2.7	3.7	1.8	3.9	1.5	3.0	5.5	12.0	19.2	3.0	23.7	0.3±0.2	9.1±0.5
35041232	-	0.5-1.0	II	Sn	1-3µm	Sn	2.5	1.2	2.7	3.7	1.8	3.9	1.5	3.0	5.5	12.0	19.2	3.0	23.7	0.3±0.2	9.1±0.5
13609246	B	0.22-0.35	I	Au	0.8µm	Au	1.9	0.8	1.9	2.5	1.0	2.5	1.7	2.5	5.3	12.0	18.8	3.4	23.7	0.2 <sup>+0.2</sup> <sub>-0.0</sub>	8.7±0.5
33514298	A	0.22-0.35	I	Ag	3-5µm	Ag	1.9	0.8	1.9	2.5	1.0	2.5	1.7	2.5	5.3	12.0	18.8	3.4	23.7	0.2 <sup>+0.2</sup> <sub>-0.0</sub>	8.7±0.5
35041242	-	0.22-0.35	I	Sn	1-3µm	Sn	1.9	0.8	1.9	2.5	1.0	2.5	1.7	2.5	5.3	12.0	18.8	3.4	23.7	0.2 <sup>+0.2</sup> <sub>-0.0</sub>	8.7±0.5



CUSTOMER PART DRAWING	
REF. (10)	SYSTEM CODE
VOLUME (10)	
PROJ.	
UNLESS OTHERWISE SPECIFIED	
GENERAL TOLERANCES ACCORDING TO: DIN ISO 2768-mH	
GD&T ACCORDING TO: DIN ISO 1101	
REFERENCE: 60070451c	
FIRST ANGLE PROJECTION	
DO NOT SCALE USE MATH DATA	

**•APTIV•**  
CONNECTION SYSTEMS  
Chennai, India  
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DATE: 03.JUL.02  
DR: S.Weiss  
APVD1: G.MAY  
APVD2: St.Mueller  
APVD3:  
APVD4:  
APVD5:  
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10400001  
POTENTIELL BEFAEHLICHE STOFFE UND REZUKLANTANTEIL  
GEMÄSS APTIV 10400001  
MATERIAL  
SEE NOTES  
DRAWING NAME: DCK-2.8 FEMALE CONTACT NON WATERPROOF APPLICATION  
CUS01  
DRAWING NUMBER: 13609586  
SIZE: A0  
SCALE: 10:1  
FRAME NO: 1  
SHEET NO: 1 OF 1  
REV: R  
DWG: 02 AC

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